



## Oxygen Utilization Rate (OUR) Evaluation

$$\text{OUR} = \text{Oxygen utilized} / \text{Oxygen supplied} \quad (1)$$

It is difficult to obtain the data of oxygen utilized. So in most cases people intend to approximate OUR with the following formula:

$$\text{OUR} = \text{Oxygen requirement} / \text{Oxygen supplied} \quad (2)$$

The result from formula (2) can be appreciated only in the condition where the dissolved oxygen  $\leq 2\text{mg/L}$ . Otherwise the OUR will either be underestimated ( $\text{DO} > 2\text{mg/L}$ ) or over-estimated ( $\text{DO} < 2\text{mg/L}$ ). This conclusion comes from the formula as below:

$$\text{AOTR} = (\alpha \cdot \text{SOTR} \cdot \theta / C_{S20}) \times (\tau \cdot \Omega \cdot \beta \cdot C_{S20} - C_{OP}) \quad (3)$$

$$C_{ST} = \tau \cdot \Omega \cdot \beta \cdot C_{S20}$$

Assuming other factors remain the same as designed, the actual oxygen transfer rate (AOTR) depends on the data of  $C_{S20} - C_{OP}$ . The bigger the  $C_{OP}$  (operational oxygen concentration) is, the smaller the AOTR will be. Manufacturers of the aerators normally set the designed OUR at the point of  $C_{OP} = 2\text{mg/L}$ . So it is not a surprise to see the OUR calculated by the formula (2) deviate from the data given by the manufacturer when the  $C_{OP}$  exceed or below the  $2\text{mg/L}$ .

To better evaluate the OUR, it is recommended to proceed three steps:

1. measure and record DO data along with time length
2. obtain weighted means of DO as  $C_{OP}$
3. Using weighted mean as  $C_{OP}$  and formula (3) to correct the data from formula (2)



$$\text{OUR}^* = (\text{Oxygen requirement} / \text{Oxygen supplied}) * \\ (\tau \cdot \Omega \cdot \beta \cdot C_{S20} - 2) / (\tau \cdot \Omega \cdot \beta \cdot C_{S20} - C_{OP})$$

For example:

Assuming  $\tau, \Omega$  and  $\beta = 1, C_{S20} = 9.08$ , weighted mean of  
 $DO = C_{OP} = 3.8$ ,  $(\text{Oxygen requirement} / \text{Oxygen supplied}) = 70\%$

Then

$$\text{OUR}^* = 70\% * (9.08 - 2) / (9.08 - 3.8) = 93.86\%$$

$\text{OUR}^*$  — real oxygen utilized rate